

Dart Aerospace Ltd.*Generation Heli*Date: Tuesday, 06/05/2008 7:17:31 AM
User: Linda Lacelle**Process Sheet**

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : VERTICAL REFERENCE DOOR 212/412
Job Number : 39062	
Estimate Number : 10887	
P.O. Number :	Part Number : D412711011
This Issue : 06/05/2008 S.O. No. :	Drawing Number : N/A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision : N/A
Previous Run : 38682	Material :
Written By :	Due Date : 23/05/2008 Qty: 1 Um: Each
Checked & Approved By :	
Comment : Est Rev:A 04.09.29 New issue KJ/JLM	

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefiles and create labels per PPP D412-711-011 CHG001

2.0

PG

PURCHASING



Comment: PURCHASING

Issue P/O: 6304 to Eagle Copters

"Assembly of D412-711-011 Door

Send a copy of this IPP

C 208/05/06 ①

3.0

D412711041

Vertical Reference Door Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Vertical Ref. Door Assy

AW MAY 27/08

4.0

D412711101

Replacement Bubble Window



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

*LT-08-007858**AW MAY 27/08*

5.0

D412711111

Wiring Harness, 212/412



Comment: Qty.: 1.0000 Eagle(s)/Unit Total: 1.0000 Eagle(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D412-711-111 Wiring Harness, 212/412

*LT-08-002290.2**AW MAY 27/08*

Date: Tuesday, 06/05/2008 7:17:31 AM
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Process Sheet

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Drawing Name: VERTICAL REFERENCE DOOR 212/412

Job Number: 39062

Part Number: D412711011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

EA2046915412

Instrument Panel, 412



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 EA20469-15-412 Instrument Panel, 212/412

See WO# 37364

Dw

MAY 27/08

7.0

OUTSIDE SERVICE

OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick: Qty Part Number Description Batch

1 204-030-853-119 LH Co-pilot Door

Attach serviceable tags

See WO# 37364

Dw

MAY 27/08

2- FAGI F

Fabricate/Pick the following parts to go into the door in accordance with:

D2046902 Sheet

1 Rev. 3

D2046902 Sheet 2 Rev. 2

D2046902 Sheet 3 Rev. 0

D2046901 Sheet 3 Rev. 1

Qty Part Number Description Batch

1 EB212-100L / EA20469-3 Window

1 EA20469-05 Rubber Strip

1 EA20469-06 Aluminum Strip

1 EA20469-07 Angle

1 EA20469-08 Placard

1 EA20469-10 Rear Rib Assy

1 EA20469-11 Angle

1 EA20469-12 Fwd Rib

1 EA20469-13 Window

1 EA20469-14 Window Retainer

1 EA20469-16 Armrest Assy

1 EA20469-17 Angle

1 EA20469-18 Door Inner Skin

1 EA20469-21 Door Cover Panel

2 EA20469-23 Link

1 EA20469-24 Rod

1 EA20469-25 Arm Assy

See WO# 37364

Dw
MAY 27/08

Material Certification / Proof of Traceability / Certificate of Conformity required

05/05/2008 20:02 613-632-1053
Date: Tuesday, 05/05/2008 1:17:31 AM
User: Linda Lacelle

DART PRODUCTION

PAGE 08/09

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR 212/412

Job Number: 39062

Part Number: D412711011

Job Number:



Seq. #:

Machine Or Operation:

Description :

3-EAGLE

Pick:

Qty Part Number Description Batch

14 AN3-3ABolt _____

22 AN3-4ABolt _____

24 AN3-7ABolt _____

6 AN960-6L Washer _____

90 AN960-10L Washer _____

34 CR3242-4-2 Rivet _____

135MS20428AD3-3 Rivet _____

140MS20426AD4-3 Rivet _____

25 MS20470AD3-3 Rivet _____

90 MS20470AD4-3 Rivet _____

24 MS21042L3 Nut _____

2 MS21042L06 Nut _____

13 MS21069L3 Nut Plate _____

8 MS21069L08 Nut Plate _____

1 MS21071L3 Nut Plate _____

1 MS21071L08 Nut Plate _____

9 MS21075L3 Nut Plate _____

2 MS24677-12 Screw _____

6 MS27039-1-09 Screw _____

See WO #37364. RW MAY 27/08

4-Assemble door in accordance with : D2046901 Sheet 2 Rev. 5 D2046901 Sheet 1 Rev. 5 Do not install EA20469-15 or wiring harness at this time.

5-Apply Dart P/N & B/N using fine point permanent marker

8.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



05/27/08

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

9.0

QC5

INSPECT WORK TO CURRENT STEP



05/27/08

Comment: INSPECT WORK TO CURRENT STEP

10.0

PACKAGING 1

PACKAGING RESOURCE #1



06/04/08

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR 212/412

Job Number: 39062

Part Number: D412711011

Job Number:



Seq. #:

Machine Or Operation:

Description :

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

SD 08/06/10

Job Completion



Work Order Number: 44763 V/Door

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Item: 1 VERTICAL REFERENCE DOOR INSTALL LH

Squawk: 1.1Discrepancy:

Modify Door to Vertical Reference Door as per DART STC

Resolution:

Vertical Reference door modified as per DART STC

1.1 Work Done By: Sean Hannon

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.**AMO 6-81** Signature: Alvin Werner on 5/27/2008Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
BELL212-L	BUBBLE WINDOW ILO EA20469-03 and D412-711-101		LT-08-007858	New	1
20-041-1	BUMPER		LT-08-005080	New	2
D412-711-111	LOGGING DOOR HARNESS 212/412	N/A	LT-08-002290.2	New	1

Squawk: 1.2Discrepancy:

Paint door as required

Resolution:

Door painted

1.2 Work Done By: Shane Wikene

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.**AMO 6-81**

* End of Report *

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****

***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****

EAGLE COPTERS MAINTENANCE LTD.

823 McTAVISH ROAD N.E., CALGARY, ALBERTA T2E 7G9

D.O.T. APPROVAL No. **6-81**

Nomenclature **Door Copilot**
Manufacturer **BHT** Type/Model **312**
Part No. **204-030-853-125** Serial No. **w/k**
Total time: **w/k** Work Order **44763**
T.S.O. **w/k** Overhaul ☐ NEW ☐
Inspected ☐ Tested ☐ Repair ☐ Modification ☒ Removal ☐
Previous Certification **wb 44763**
The maintenance described has been performed in accordance with the applicable standards of airworthiness.

msg 26
DATE

[Signature]
NAME OR AUTHORIZED INSPECTOR

Eagle
6-81 56

LIC. No. / STAMP

Details of outstanding work and other information on reverse.

MAINTENANCE RELEASE

MAINTENANCE RELEASE

REMARKS

(Details of work performed/reason for removal)

modified as per STC SH 92-55

(Additional work to be performed upon installation)

INSTALLED ON.....DATE.....